Vivid Vibrant Color, economically priced - that’s our commitment to you. You deserve consistent performance each time you use and repurchase an underglaze. Mayco’s Fundamentals™ - developed by our ceramic engineer, manufactured under stringent QC standards, and tested by our staff artists for color consistency, usability, and performance on various clay bodies and firing temperatures - are as consistent and versatile as any underglaze you would want for your artwork.

- Apply 3 coats for opacity; fewer for design. Can be thinned for water-color effect.
- Apply to bisque, wet clay or greenware.
- Color can be applied with brush or sponge.
- Use in sgraffito, majolica, spatter or burnishing techniques.
- Intermixable for custom colors.
- Apply matte or gloss clear glaze to intensify color or for use with dinnerware.
- Apply gloss clear glaze to add shine.
- Note individual color labels for performance at higher temperatures.

**General Use:** Shake well. Apply to wet clay, greenware, or cone 04 bisque; use for design or solid coverage. Fundamentals™ have a firing range from cone 06 to cone 10. To intensify color or for use on dinnerware, apply clear or matte clear glaze. For use on clay or greenware, apply glaze, allow to dry and fire to shelf cone 04. If desired, apply clear glaze and refire to cone 06-05 for earthenware and cone 5-10 for stoneware (998°C – 1285°C). For use on bisque, apply to cone 04 bisque, apply clear glaze if desired and refire earthenware to cone 06 and cone 5-10 for stoneware. Do not spray apply. For all product information, visit www.maycocolors.com.

**LOW FIRED**
Underglaze applied to low-fire earthenware and fired to cone 04. S-2101 Clear applied and refired to cone 06. Check individual labels for colors at higher temperatures.

![Color Chart](https://www.maycocolors.com/images/color-chart.png)

**TIP FOR USE – HEAT WORKS**
If cone 06 does not develop the color you want – go hotter. We recommend cone 03-04. Fundamentals™ can take the extra heat work – push them to get the vibrancy you need.

**TIP FOR USE – CO-FIRE WITH CLEAR**
Fundamentals™ can be co-fired with clear glaze in a single firing. This time-saver can be valuable for those in a classroom setting. Out-gassing can trap bubbles or create craters – adding a 15 minute hold will fix most surface issues.

www.MaycoColors.com
Underglaze applied to mid-range stoneware bisque fired to cone 04 and fired to cone 6 at medium speed with SW-001 Stoneware Clear Glazes unless noted as SW-004 Zinc-Free Clear Glaze. Check individual labels for colors at higher temperatures.

TIP FOR USE - BLENDABLE AND INTERMIXABLE
Mix colors to create something new; use brushstrokes to blend and create shading; layer them without concern of intermixing – great for Majolica – add thin lines and details with confidence as Fundamentals™ will NOT move.

TIP FOR USE - PRIMER COAT
Dry greenware can be very absorbent and draw in color too quickly, resulting in surface issues. You may find that applying a water-thinned first coat as a primer improves your fired surface results.

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